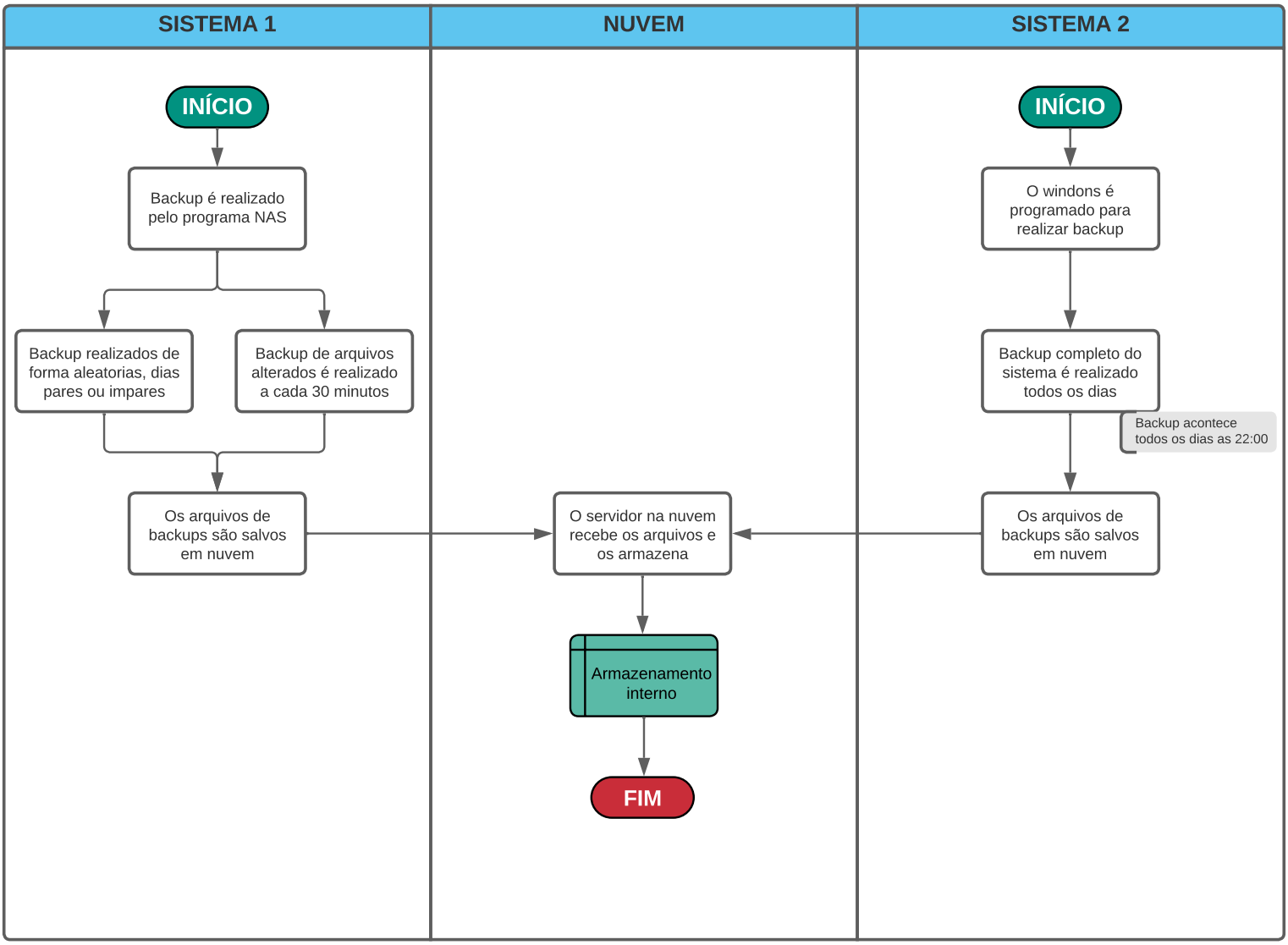5S SOLUÇÕES EM TECONOLOGIA